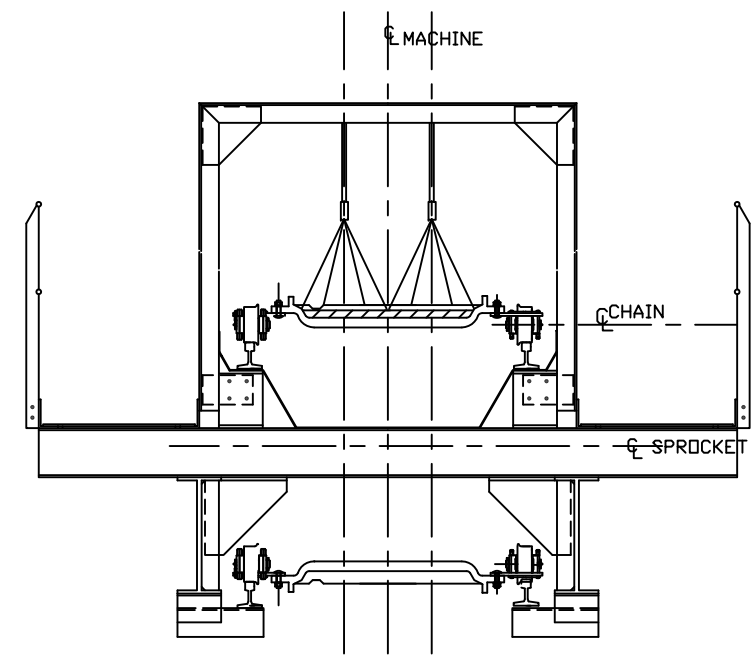
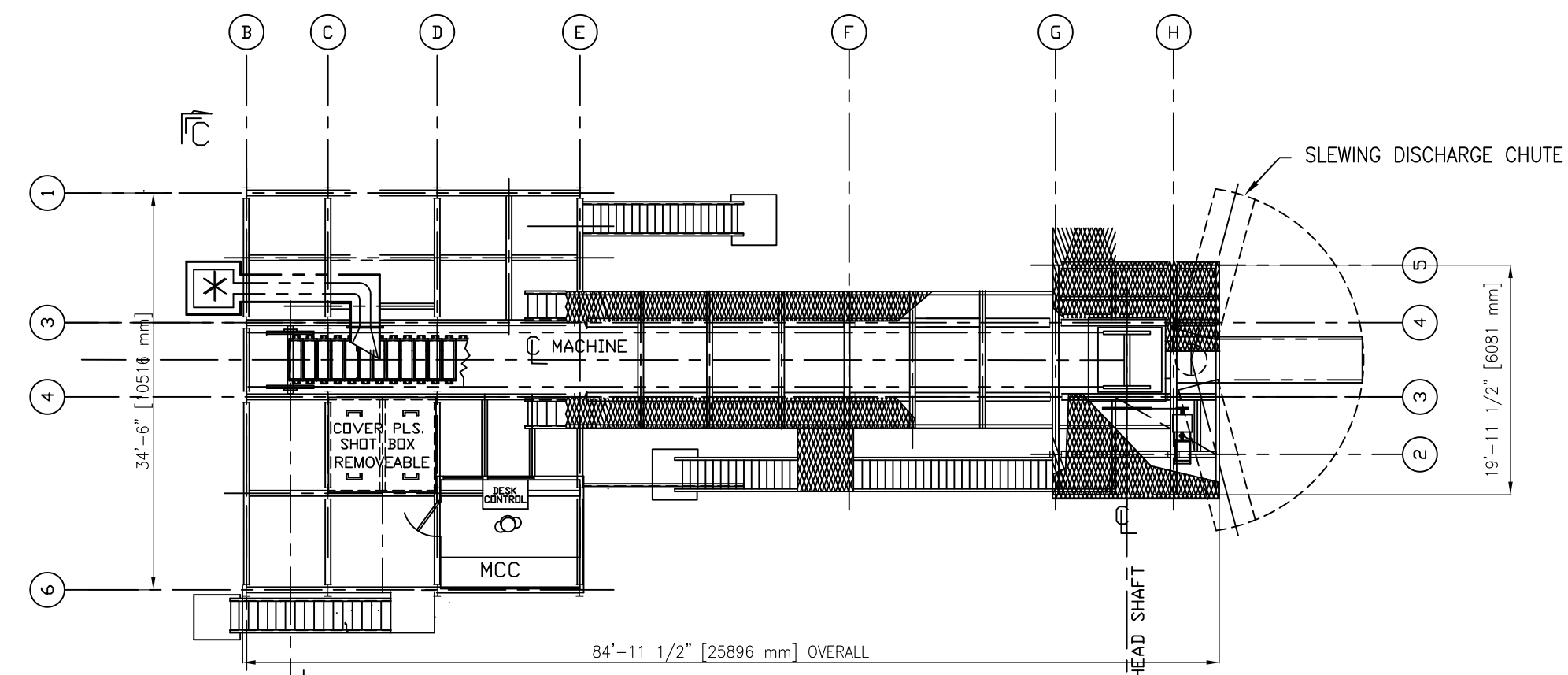
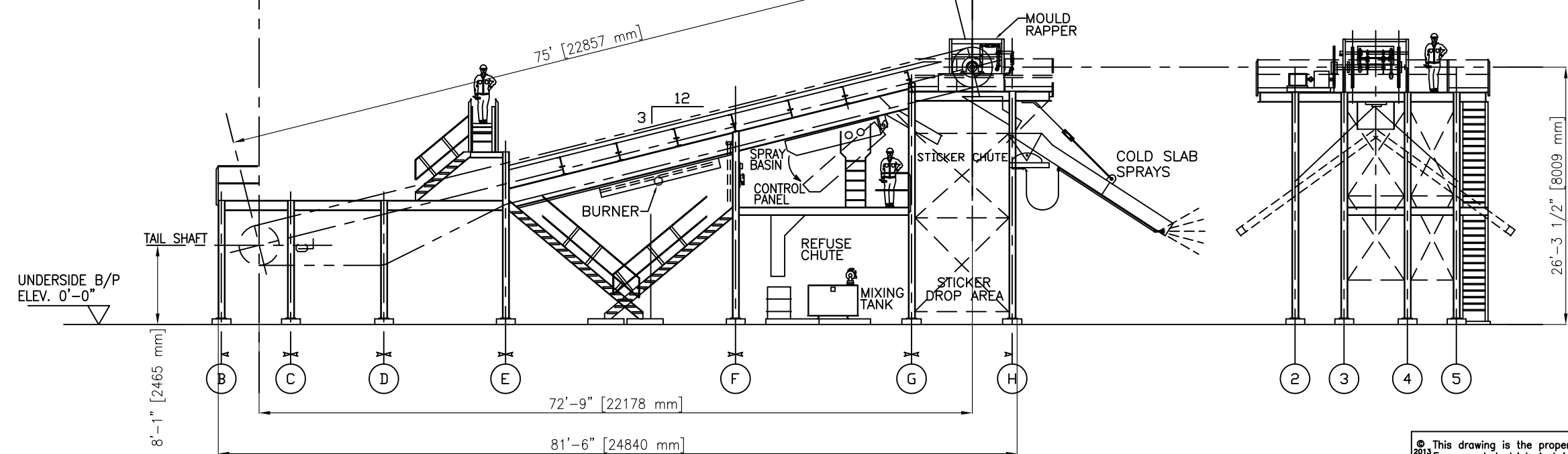


PM 75 SINGLE STRAND		
IRON / HCFEcr / FeNi / Ni Alloy / FeSi	33 tons / hr	30 metric ton/hr
Ni Matte / Cu matte / FeMn / SiMn		
COOLING TIME	5.5 MINUTES	5.5 MINUTES
MOULDS	DOUBLE CAVITY	DOUBLE CAVITY
TOTAL INGOT WEIGHT	120 LBS TOTAL	54.4 kg TOTAL



CROSS SECTION B-B THROUGH GALLERY



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			GENERAL ARRANGEMENT		
	APPROVED	REVIEWED	CHECKED	DRAWN BY	DATE
	E.I. REF. No.			SCALE	DRAWING No. PM-75